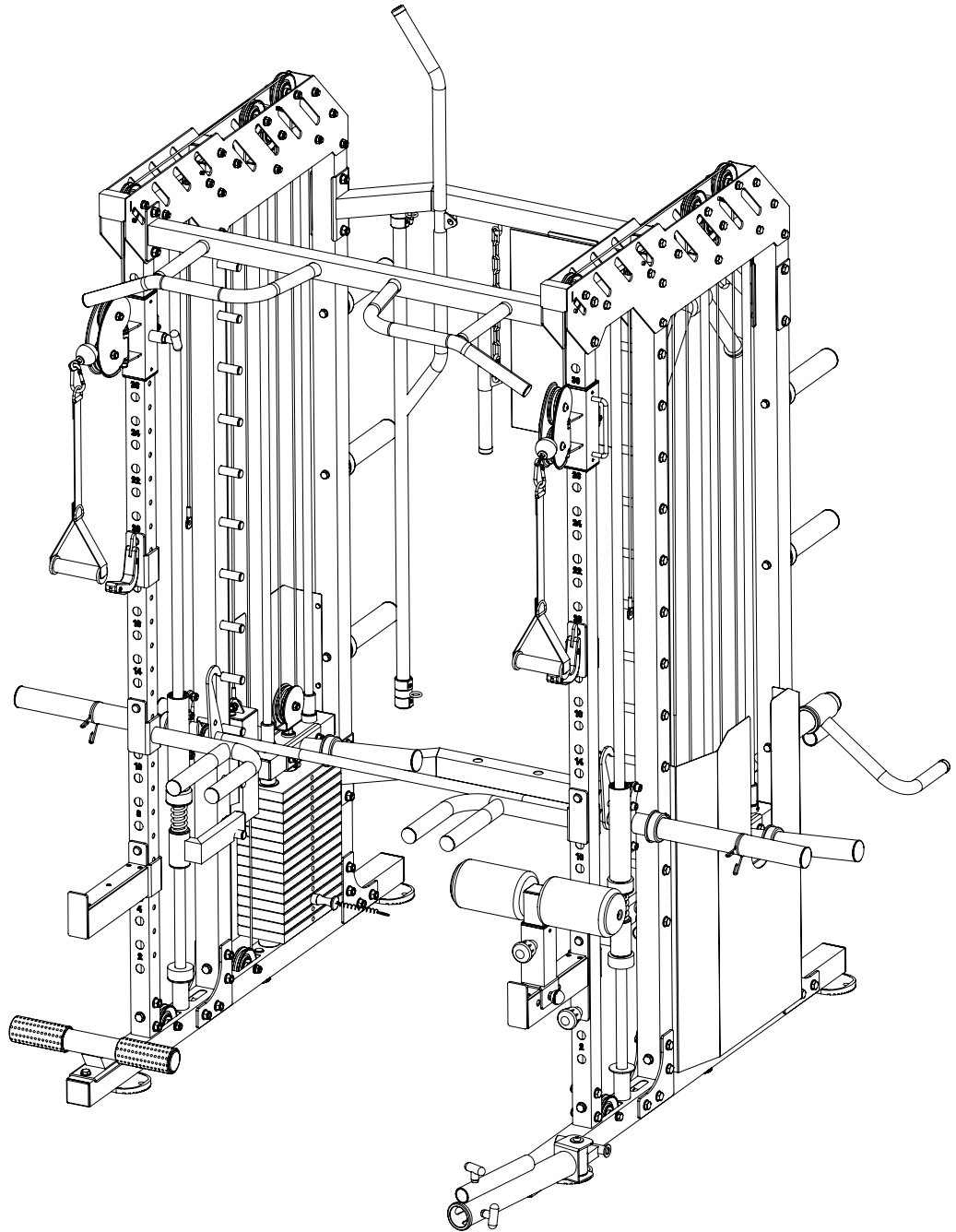


 **POWERTEC®**

**P-SMG26**

**Manual**



**SMITH MULTI GYM**

Thank you for purchasing your new Powertec equipment.  
 To maximize the use of this Equipment, please take a moment to study, understand and familiarize with the assembly instructions and follow the sequence of steps as provided in the manual.

Because of our products unique features, this manual was created to provide you with information on how to assemble and properly maintain your equipment.

### Table of Contents

Introduction and Weight Capacities .....	2
Safety Instructions, Warnings and Cautions .....	3
Maintenance Tips .....	4
Tools Required for Assembly .....	5
Hardware List .....	6-9
Part List .....	10-12
Exploded Diagram .....	13
Assembly Steps .....	14-25
Warranty Certificate .....	26
Warranty Registration Card .....	27

### P-SMG26

#### Smith Multi Gym

Pulley system being a 2:1 ratio, meaning the user feels 110lbs when he loads 209lbs

Free Weight (Jhook and Spotters): 200lbs

Functional Trainer (weight plate plus weight stack): 400lbs

Roller Smith: 600lbs

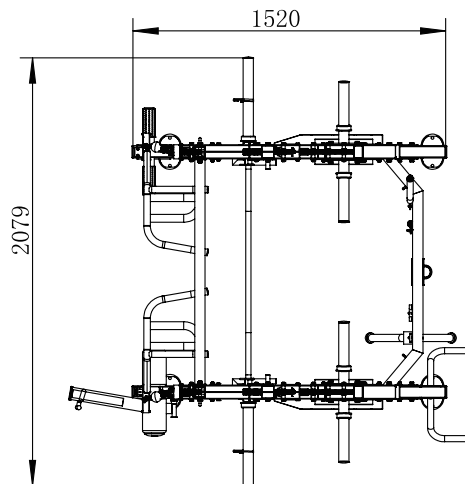
Chin Up Bar: 400lbs

#### Featured Exercise

#### Smith Multi Gym

#### Recommended Strength Classic Systems

- |        |                            |          |                          |
|--------|----------------------------|----------|--------------------------|
| L-SCI9 | Levergym Squat Calf        | L-CDA+20 | Levergym Chin/Dip Assist |
| P-HC20 | Dual Hyperextension Crumch | P-BT16   | Basic Trainer            |
| P-LM20 | Powertec Lat Machine       |          |                          |



Top-Down View (the unit is millimeter)

# SAFETY INSTRUCTIONS, WARNINGS AND CAUTIONS



## Medical Precaution

Before beginning any exercise program with this equipment, it is strongly recommended to consult a healthcare professional, especially if:

- You are new to exercising.
- You are over the age of 35.
- You are pregnant.
- You have existing health conditions or concerns.

## General Safety Guidelines

### Read and Follow All Warnings and instructions

- Carefully review this manual and all product labels before use.

### Keep the Area Safe

- Ensure the product is set up and operated on a solid, level surface.
- Avoid placing the equipment on loose rugs, uneven floors, or other unstable surfaces.
- Allow adequate space around the equipment for safe movement and exercise.
- Keep children and pets away from the equipment during use.

### Inspect Equipment Regularly

- Before and after each use, check the equipment for:
  - Loose, worn, or damaged parts.
  - Signs of instability or improper operation.
- If any issues are found, stop using the equipment immediately and repair or replace damaged components.

## Usage Guidelines

### Stability and Functionality

- This equipment is designed to meet industry standards for safe, stable performance during exercise.
- The equipment must be positioned on a secure, level surface to ensure safe operation during exercise.

### Personal preparation

- Choose a workout plan that matches your fitness level, physical strength, and flexibility.
- Understand your limits and the limitations of the equipment to prevent overexertion or improper use.

### Footwear and Attire

- Wear appropriate footwear with non-slip rubber soles, such as running, walking, or cross-training shoes, to ensure proper support and grip.
- Do not exercise barefoot or in socks.

### For Assistance

If you have any questions or concerns about using or maintaining this equipment, contact Powertec Customer Service at **800-250-6665** or consult your authorized dealer

By following these precautions, you can ensure a safe and effective workout experience.

## Maintenance Guidelines for Optimal Performance

To ensure the safety and longevity of this equipment, regular inspection and maintenance are essential. Follow the steps below to identify and address any signs of damage or wear promptly.

### Daily inspection (Before Each Use)

- **Visual check:** Examine the system thoroughly for signs of wear, damage, or loose components.
- **Operational check:** Confirm that all parts are in good working condition and the equipment operates smoothly.
- **Immediate Action:** If any damage or irregularities are found, **do not use the equipment**. Set it aside until repairs are made or damaged components are replaced. Contact your authorized Powertec dealer or the Powertec Customer Service Center for support.

### Post-Use Cleaning and inspection

- **Cleaning:** Wipe down the system using a clean, dry cloth. If needed, use a mild detergent or spray cleaner for the upholstery. Avoid cleansers containing enzymes, as they may damage the surface.

### Weekly Maintenance

- **Thorough Cleaning:** Use an ammonia-based cleaner to sanitize and maintain the system.
- **Rust Prevention:** Inspect the frame for scratches or paint wear. Use touch-up paint on any exposed metal to prevent rust.

### Monthly Structural Check

- **Frame Examination:** Look for signs of structural issues, such as cracks, permanent bends, or other abnormalities in the frame.
- **Action Required:** If any structural damage is identified, **immediately discontinue use** and contact Powertec Customer Service at **800-250-6665** for assistance.

### General Maintenance Tips

- Always use the equipment as intended and follow proper operation.
- Store the equipment in a clean, dry environment to prevent unnecessary wear and tear.

### Need Help? Contact Us!

For any questions regarding the maintenance or correct use of this equipment, please reach out to your authorized distributor or the Powertec Customer Service team at **800-250-6665**.

### Our Commitment to You:

*“Committed to Stronger Lives”*

## Tools Required for Assembly



- M6 Allen Wrench



- 8" Adjustable wrench



- Wrenches
  - 13 mm = 1/2"
  - 19 mm = 3/4"
  - 21 mm = 13/16"

## Helpful Tips for Assembly

### 1. Complete the Warranty

- Scan and email the **Limited Warranty Card** to [service@powertec.com](mailto:service@powertec.com).

### 2. Choose a Stable Setup Location

- Assemble the unit on a **solid, flat surface** to ensure stability and proper leveling.

### 3. Allow Ample Space

- Ensure there is enough open space around the equipment for safe access and use.

### 4. Insert Bolts Uniformly

- For a polished look, insert all bolts in the **same direction** unless otherwise instructed in the manual.

### 5. Leave Room for Adjustments

- Tighten bolts, nuts, and screws to keep the unit stable but leave them slightly loose for final adjustments.

### 6. Organize Parts Before Starting

- Lay out all components and hardware in a well-lit, organized workspace. Check that all parts are accounted for before starting assembly.

### 7. Protect Floors and Surfaces

- Place a protective mat or cardboard underneath the equipment during assembly to prevent floor damage and protect parts.

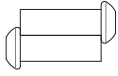
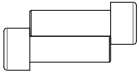
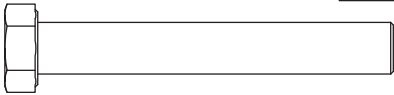


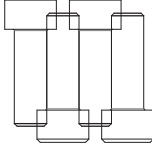

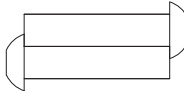
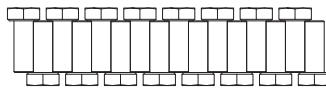
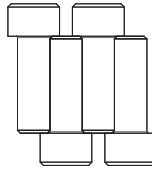
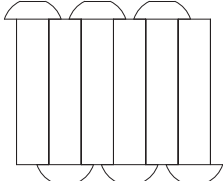
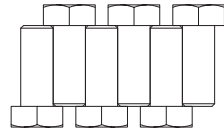


### 8. Have a Partner Assist

- For heavy or large components, have a second person assist to avoid injury and ensure proper alignment.

### 9. Double-Check After Assembly

- After assembly is complete, verify that all bolts and screws are fully tightened and that the equipment is stable and level before use.

# HARDWARE LIST

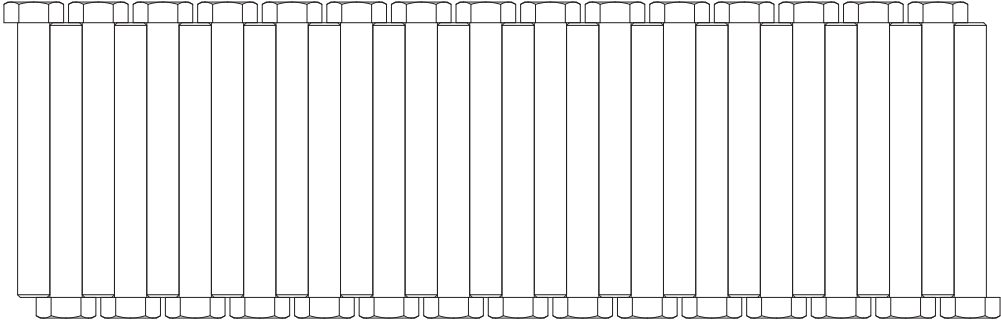

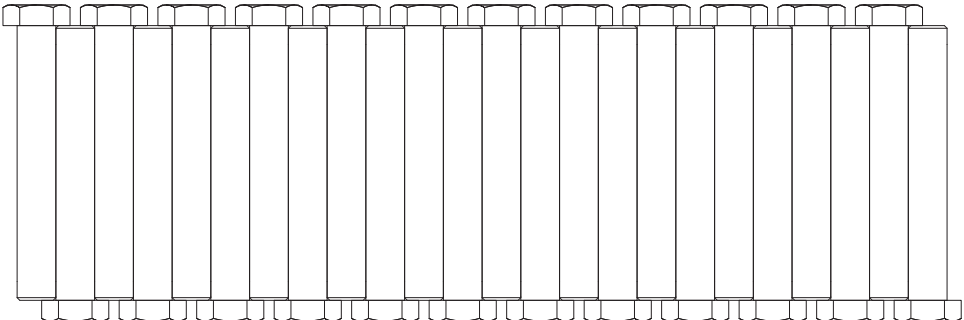
HARDWARE PACK(4-1)			410504699
			
#71 M8X25 Button Head Cap Screw (pcs-2)	#77 M8X25 Socket Head Cap Screw(pcs2)	#75 M16X110 Button Head Cap Screw (pcs1)	
			
#72 M10X30 Button Head Cap Screw (pcs2)	#78 M10X25 Socket Head Cap Screw(pcs4)	#76 M5X75 Socket Head Cap Screw(pcs6)	
			
#73 M10X45 Button Head Cap Screw (pcs2)	#79 M6X16 Hex Head Bolt (pcs16)	#102 M10X30 Socket Head Cap Screw(pcs4)	
			
#74 M10X45 Button Head Cap Screw (pcs6)	#80 M10X25 Hex Head Bolt (pcs6)	#92 M5 Nylon Lock Nut (pcs6)	
			
		#81 M10X80 Hex Head Bolt (pcs4)	

**P-SMG26**

**SMITH MULTI GYM**

# HARDWARE LIST



HARDWARE PACK(4-2)	410504700
	
#82 M10X85 Hex Head Bolt (pcs30)	
	
#85 M12X85 Hex Head Bolt (pcs24)	

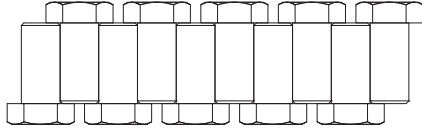
P-SMG26

SMITH MULTI GYM


# HARDWARE LIST

## HARDWARE PACK(4-3)


410504701




#83 M12X25 Hex Head Bolt (pcs10)



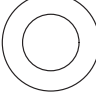
#88  $\phi 8.5 \times \phi 16 \times 1.5$  Flat Washer (pcs2)



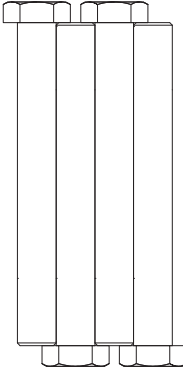
#95  $\phi 11 \times \phi 30 \times 2.5$  Flat Washer (2pcs)



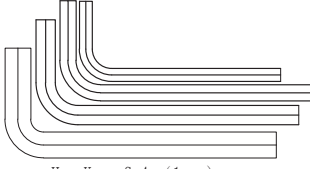
#84 M12X65 Hex Head Bolt (pcs4)



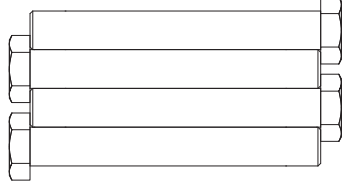
#91  $\phi 30 \times \phi 17.5 \times 3$  Flat Washer (pcs1)




#87 M12X100 Hex Head Bolt (pcs4)



Hex Key S=4 (1pcs)  
Hex Key S=5 (1pcs)  
Hex Key S=6 (1pcs)  
Hex Key S=8 (1pcs)



#86 M12X90 Hex Head Bolt (pcs4)



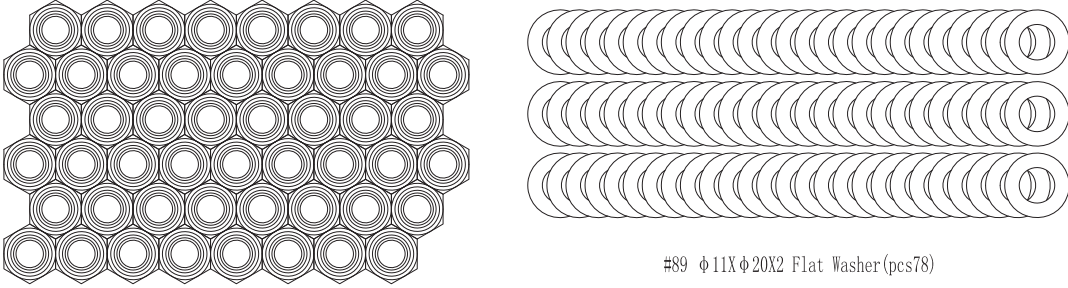
**P-SMG26**

**SMITH MULTI GYM**

# HARDWARE LIST

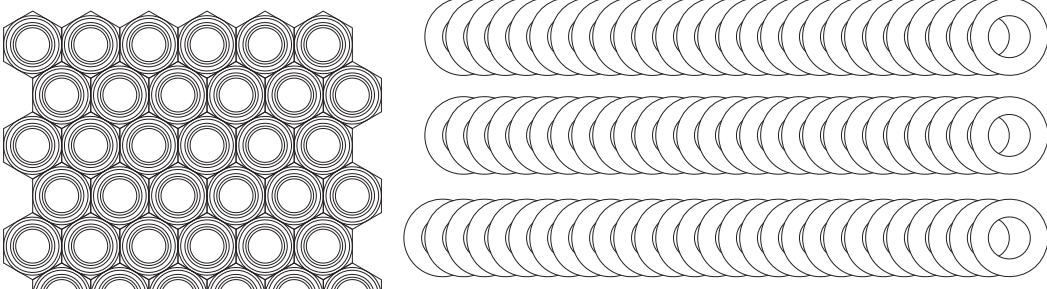
410504702

HARDWARE PACK(4-4)



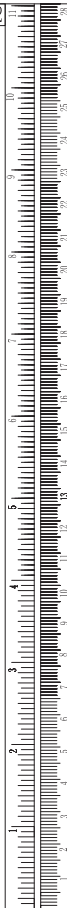
#93 M10 Nylon Lock Nut (pcs50)

#89  $\phi 11 \times \phi 20 \times 2$  Flat Washer (pcs78)



#94 M12 Nylon Lock Nut (pcs36)

#90  $\phi 13 \times \phi 24 \times 2$  Flat Washer (pcs82)



P-SMG26

SMITH MULTI GYM

# PART LIST



Part#	Description	Qty
1	Left Bottom Support Assembly	1
2	Right Bottom Support Assembly	1
3	Left Rear Column Assembly	1
4	Right Rear Column Assembly	1
5	Upper Rear Connection Assembly	1
6	Lower Rear Connection Assembly	1
7	Pull Up Assembly	1
8	Poster Support Frame Assembly	1
9	Load Bearing Support Assembly	2
10	Pulley Frame Assembly	2
11	Display Board Assembly Welding	1
12	Rear Guide Pipe	4
13	Linear Shaft Fixing Tube Assembly	2
14	Cable Fixing Welding	2
15	Supporting Pipe Welding	4
16	Small Lined Pipe	2
17	Barbell Plate Support Assembly	4
18	Guide Sleeve Assembly	2
19	Left Connection Part Assembly	1
20	Right Connection Part Assembly	1
21	Left hook welding	1
22	Right hook welding	1
23	Left Safety Assembly	1
24	Right Safety Assembly	1
25	Barbell Rack Assembly	2
26	Left Sliding Frame Assembly	1
27	Right Sliding Frame Assembly	1
28	Left column assembly	1
29	Right column assembly	1
30	Barbell rack assembly	6
31	Sub Weight Plates Assembly	2
32	Long Lined Pipe Assembly	2
33	Left bumper Assembly	1
34	Right bumper Assembly	1

**P-SMG26**

**SMITH MULTI GYM**

# PART LIST



Part#	Description	Qty
35	Left Parallel Bar Assembly	1
36	Right parallel bar Assembly	1
37	Left hook Assembly	1
38	Right hook Assembly	1
39	Front Knee Assembly	1
40	Rowing Grip Attachment Assembly	1
41	Barbell Rowing Attachment	1
42	High Pull Tube Assembly	1
43	High Tie Rod Assembly	1
44	Low Pull Tube Assembly	1
45	Pedal assembly	1
46	Casing Pipe	1
47	Left outer Splint Welding	1
48	Left Inner Splint Welding	1
49	Barbell bar	1
50	Guid Rod	2
51	Left Shield	1
52	Right Shield	1
53	Ring Plate	2
54	Conection Plate	4
55	L-Shape Contecting Piece	8
56	Pull Back Handle	1
57	Foot Pull	1
58	Pull Handle	2
59	Butterfly Clip	2
60	HPA402 Cable 1	2
61	HPA402 Cable 2	2
62	Iron based powder set	24
63	Powder metallurgy sleeve	8
64	φ89 Pulley Group	22
65	Buffer pad	8
66	Buffer pad	4
67	Compression Spring	2
68	Gourd Hook	2

**P-SMG26**

**SMITH MULTI GYM**

# PART LIST



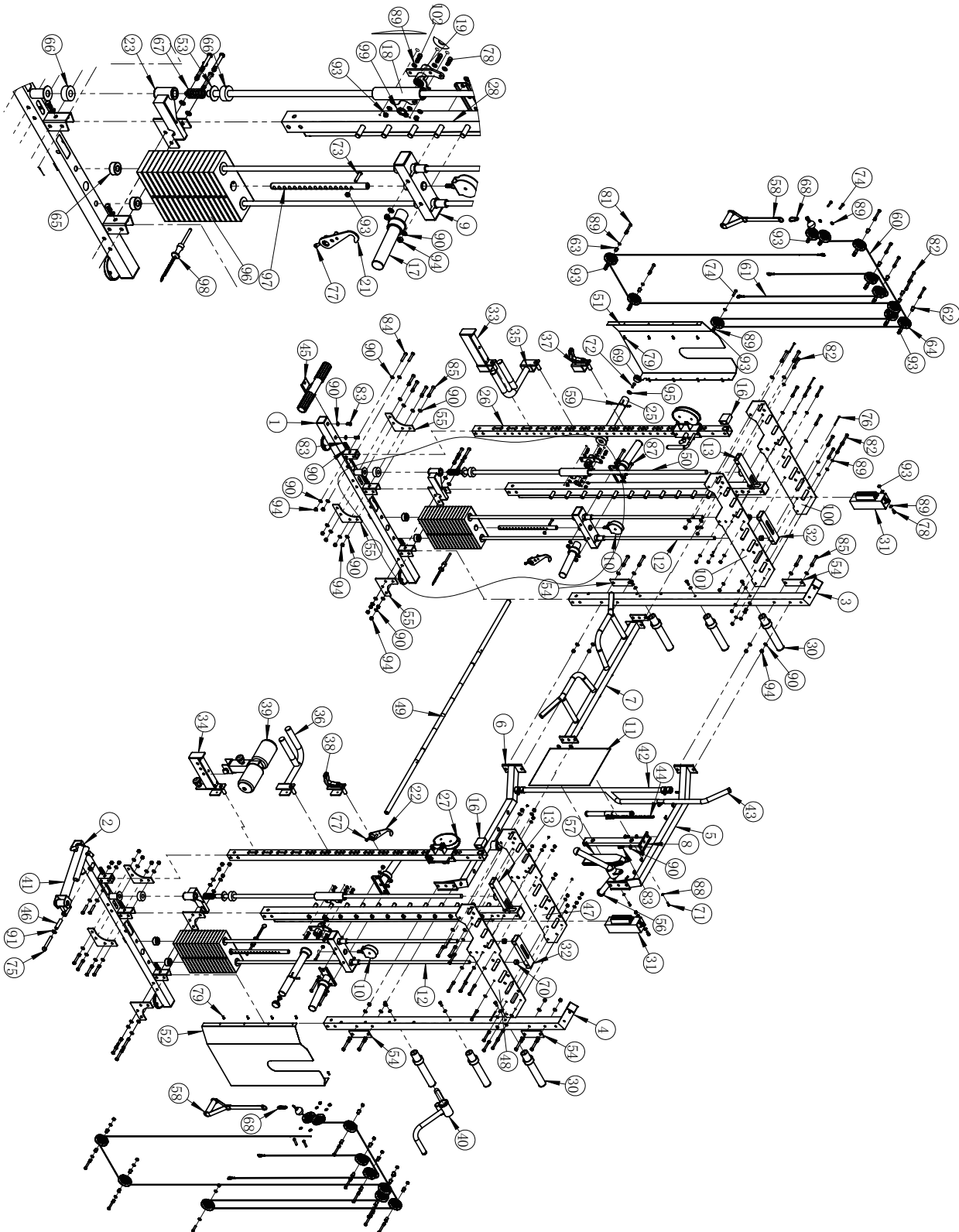
Part#	Description	Qty
69	Inner piston	2
70	Fixing Tube	4
71	Button Head Cap Bolt	2
72	Button Head Cap Bolt	2
73	Button Head Cap Bolt	2
74	Button Head Cap Bolt	6
75	Hex Bolt	1
76	Flat Head Cap Screw	6
77	Flat Head Cap Screw	2
78	Flat Head Cap Screw	4
79	Hex Bolt	16
80	Hex Bolt	6
81	Hex Bolt	4
82	Hex Bolt	30
83	Hex Bolt	10
84	Hex Bolt	4
85	Hex Bolt	24
86	Hex Bolt	4
87	Hex Bolt	4
88	Flat Washer	2
89	Flat Washer	78
90	Flat Washer	82
91	φ16 Flat Washer	1
92	Nut	6
93	Nut	50
94	Nut	36
95	Flat Washer	2
96	Weight plate(6kg-15)	2
97	15 Hole Selection Shaft	2
98	Magnetic Selection Pin	2
99	Nylon cover	2
100	Right outer Splint Welding	1
101	Right Inner Splint Welding	1
102	Hex Bolt	4

**P-SMG26**

**SMITH MULTI GYM**

# EXPLODED DIAGRAM

POWERTEC<sup>®</sup>



P-SMG26  
SMITH MULTI GYM

# ASSEMBLY ONE

## Step 1

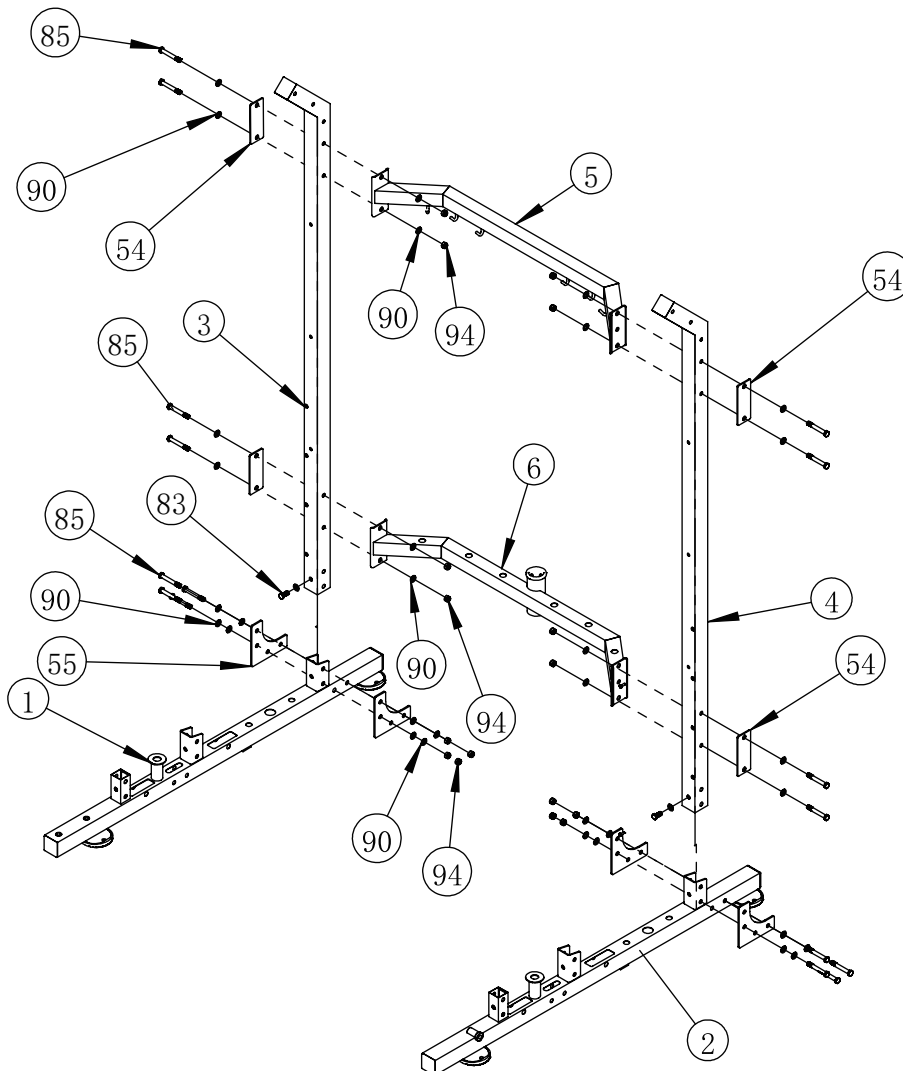
Attach Left Rear Column Assembly No.3 and Right Rear Column Assembly No.4 to Left Bottom Support Assembly No.1 and Right Bottom Support Assembly No.2

Using: Hex Bolt M12×25 No.83, Hex Bolt M12×85 No.85, Φ12 Flat Washer No.90, M12 Nut No.94 and L-Shape Connecting Piece 165×165×5 No.55.

## Step 2

Attach Upper Rear Connection Assembly No.5 and Lower Rear Connection Assembly No.6 to Left Rear Column Assembly No.3 and Right Rear Column Assembly No.4.

Using: Hex Bolt M12×85 No.85, Φ12 Flat Washer No.90, M12 Nut No.94, and Connection Plate 160×60×4 No.54.



Do Not Fully Tighten Until Assembly Has Been Completed

P-SMG26

SMITH MULTI GYM

# ASSEMBLY TWO



## Step 1

Attach Left column assembly No.28 and Right column assembly No.29 to Left Bottom Support Assembly No.1 and Right Bottom Support Assembly No.2.

Using: Hex Bolt M12×25 No.83, Hex Bolt M12×85 No.85, Φ12 Flat Washer No.90, M12 Nut No.94 and L-Shape Connecting Piece 165×165×5 No.55.

## Step 2

Attach Left Sliding Frame Assembly No.26 and Right Sliding Frame Assembly No.27 to Left Bottom Support Assembly No.1 and Right Bottom Support Assembly No.2.

Using: Hex Bolt M12×25 No.83, Hex Bolt M12×65 No.84, Φ12 Flat Washer No.90, M12 Nut No.94.

## Step 3

Attach Sub Weight Plates Assembly No.31 to Left column assembly No.28 and Right column assembly No.29.

## Step 4

Attach Left Rear Column Assembly No.3, Left column assembly No.28, Right Rear Column Assembly No.4, and Right column Assembly No.29,

Using: Hex Bolt M10×85 No.82, Φ10 Flat Washer No.89, M10 Nut No.93, Left outer Splint Welding No.47, and Left Inner Splint Welding No.48, Right outer Splint Welding No.100, Right Inner Splint Welding No.101.

## Step 5

Attach Pull Up Assembly No.7 to Left Outer Splint Welding No.47, Right Inner Splint Welding No.101, and clamping Left Sliding Frame Assembly No.26, Right Sliding Frame Assembly No.27

Using: Hex Bolt M12×90 No.86, Φ12 Flat Washer No.90, M12 Nut No.94.

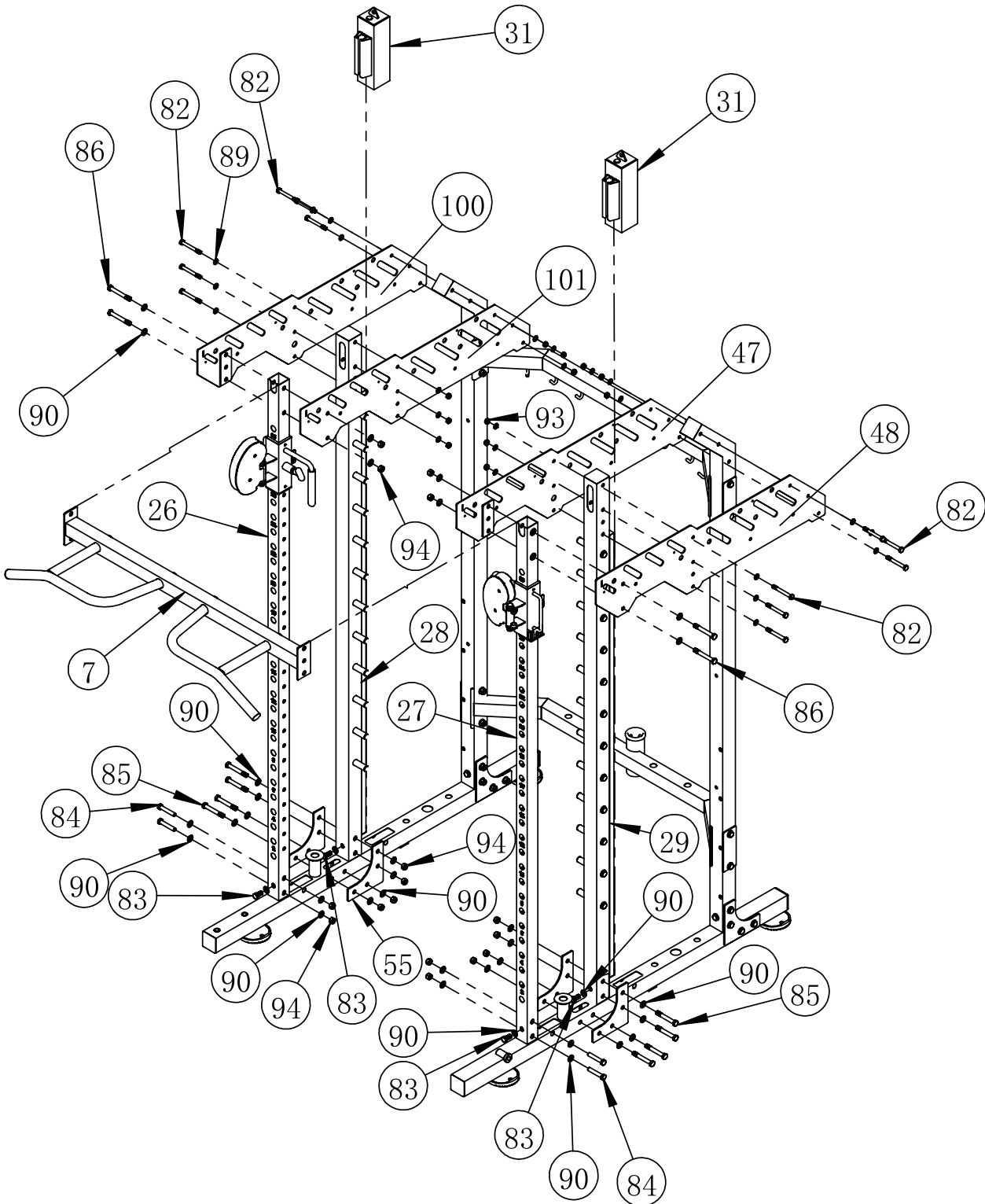
Do Not Fully Tighten Until Assembly Has Been Completed

P-SMG26

SMITH MULTI GYM

# ASSEMBLY TWO

**POWERTEC<sup>®</sup>**



Do Not Fully Tighten Until Assembly Has Been Completed

**P-SMG26**  
**SMITH MULTI GYM**

# ASSEMBLY THREE

  
POWERTEC®

## Step 1

Put Buffer pad No. 65 on Rear Guide Pipe No.12 and put them into the hole of Left Bottom Support Assembly No.1 and Right Bottom Support Assembly No.2, Place 15 weight plates on each side.

## Step 2

Attach Pulley Frame Assembly No.10, Barbell Plate Support Assembly No.17, 15 Hole Selection Shaft No.97 to Load Bearing Support Assembly No.9.  
Using: Button Head Cap Bolt No.73, Hex Bolt M12X100 No.87,  $\phi$ 10 Flat Washer No.89,  $\phi$ 12 Flat Washer No.90, M12 Nut No.94. (Using S=6 Allen wrench)

## Step 3

Attach the step 2 components to Rear Guide Pipe No.12, attach Fixing Tube No.70 to the top of Rear Guide Pipe No.12, attach Long Lined Pipe Assembly No.32 to Fixing Tube No.70 on top of Rear Guide Pipe No.12,  
Using: Hex Bolt M10X85 No.82,  $\phi$ 10 Flat Washer No.89, and M10 Nut No.93, installed to inside the upper cleat.

## Step 4

Attach Guide Rod No.50 to the hole of Left Bottom Support Assembly No.1 and Right Bottom Support Assembly No.2, Place Buffer pad No.66, Left Safety Assembly No.23, Right Safety Assembly No.24, Compression Spring No.67, Ring Plate No.53, Buffer pad No.66, Guide Sleeve Assembly No.18 in order from the top, Put Linear Shaft Fixing Tube Assembly No.13 to the top end.  
Using: Hex Bolt M10X85 No.82,  $\phi$ 10 Flat Washer No.89, M10 Nut No.93 installed to inside the upper cleat.

## Step 5

Put Left hook welding No.21, Left Connection Part Assembly No.19, into left side of Barbell bar No.49, then attach to L-Shape Connecting Piece No.55, Using Flat Head Cap Screw No.77. Same way, attach Right hook welding No.22, Right Connection Part Assembly No.20 to the right end. Using Flat Head Cap Screw M8X25 No.77. (Using S=6 Allen wrench)

## Step 6

Attach step 5 components to Guide Sleeve Assembly No.18, Using: Flat Head Cap Screw M10X30 No.102,  $\phi$ 10 Flat Washer No.89, M10 Nut No.93. (Using S=8 Allen wrench)

## Step 7

Attach Barbell Rack Assembly No.25 to two sides of Barbell bar No.49, using Teflon Pasted Button Head Cap Bolt No.72 and Flat Washer No.95, then put Inner Piston No.69 into it. Attach Small Lined Pipe No.16 to the slot of the upper splint, attach Magnetic Selection Pin No.98 to 15 Hole Selection Shaft No.97.

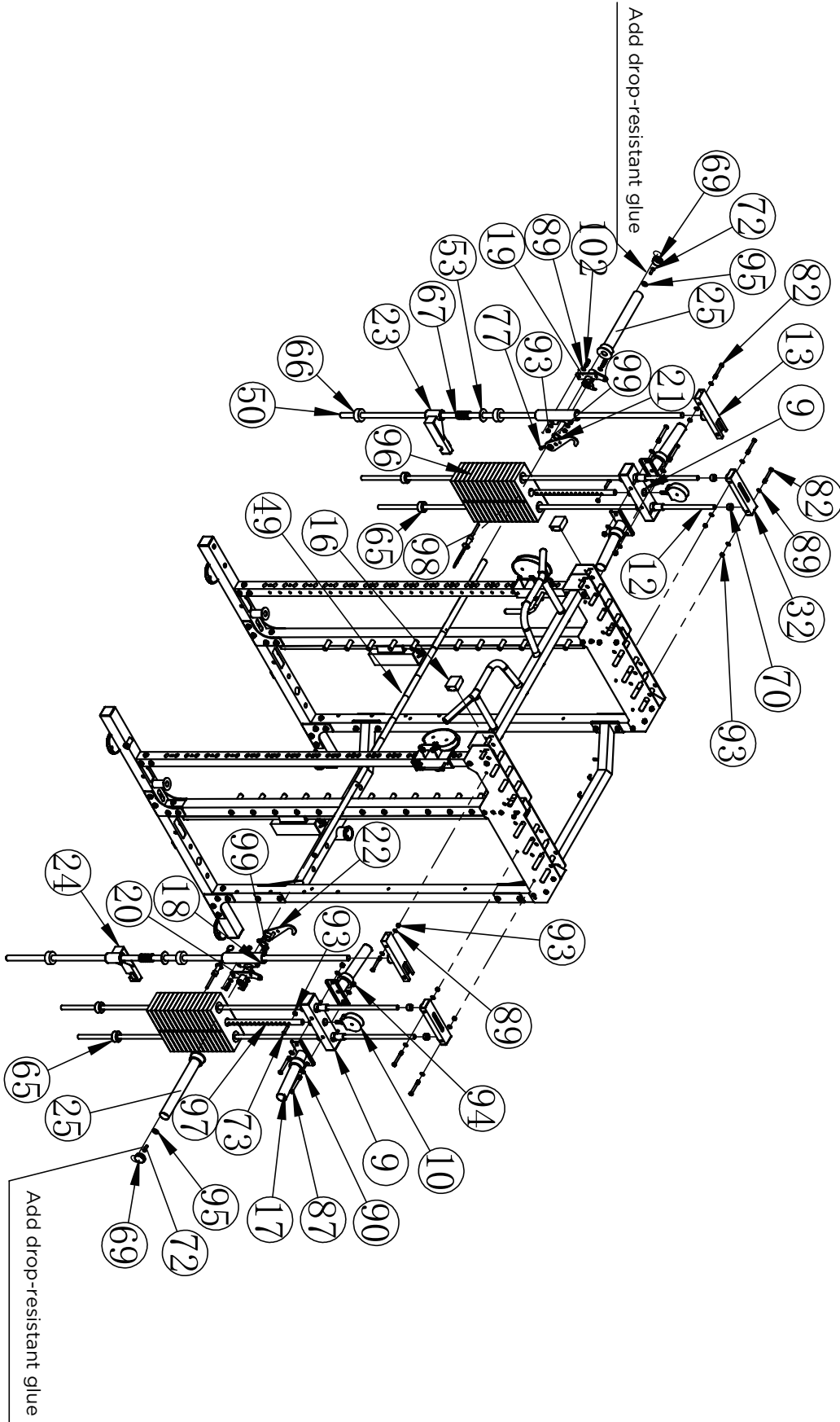
Do Not Fully Tighten Until Assembly Has Been Completed

P-SMG26

SMITH MULTI GYM

# ASSEMBLY THREE

**POWERTEC**<sup>®</sup>



Do Not Fully Tighten Until Assembly Has Been Completed

**P-SMG26**  
**SMITH MULTI GYM**

# ASSEMBLY FOUR



## Step 1

Install the  $\phi 89$  Pulley Group No.64 and P-SMG26 Cable 1 No.60, on the double pulley plates on the Left Sliding Frame Assembly No.26 Right Sliding Frame Assembly No.27, and the Cable ball end outside.

Using: Button Head Cap Bolt No.74,  $\phi 10$  Flat Washer No.89, M10 Nut No.93.

(Using S=6 Allen wrench)

## Step 2

Attach P-SMG26 Cable 1 No. 60 to the top of the inside of the upper splint.

Using: Hex Bolt M10 $\times$ 85 No.82, M10 Nut No.93, Iron based powder set No.62,  $\phi 89$  Pulley Group No.64.

## Step 3

Attach P-SMG26 Cable 1 No.60 to Pulley Frame Assembly No.10.

Using: Button Head Cap Bolt No.74,  $\phi 10$  Flat Washer No.89, M10 Nut No.93,  $\phi 89$  Pulley Group No.64. (Using S=6 Allen wrench)

## Step 4

Attach P-SMG26 Cable 1 No.60, to the bottom of the inside of the upper splint,

Using: Hex Bolt No.82, M10 Nut No.93, Iron-based powder set No.62,  $\phi 89$  Pulley Group No.64.

## Step 5

Attach P-SMG26 Cable 1 No.60 to Left Bottom Support Assembly No.1 and Right Bottom Support Assembly No.2.

Using: Hex Bolt No.81, M10 Nut No.93, Powder metallurgy sleeve No.63,  $\phi 89$  Pulley Group No.64.

## Step 6

Thread the nose end of P-SMG26 Cable 1 No.60 through the adjusting U-shaped plate bolts on the Left Sliding Frame Assembly No.26 and Right Sliding Frame Assembly No.27 and fix it.

Do Not Fully Tighten Until Assembly Has Been Completed

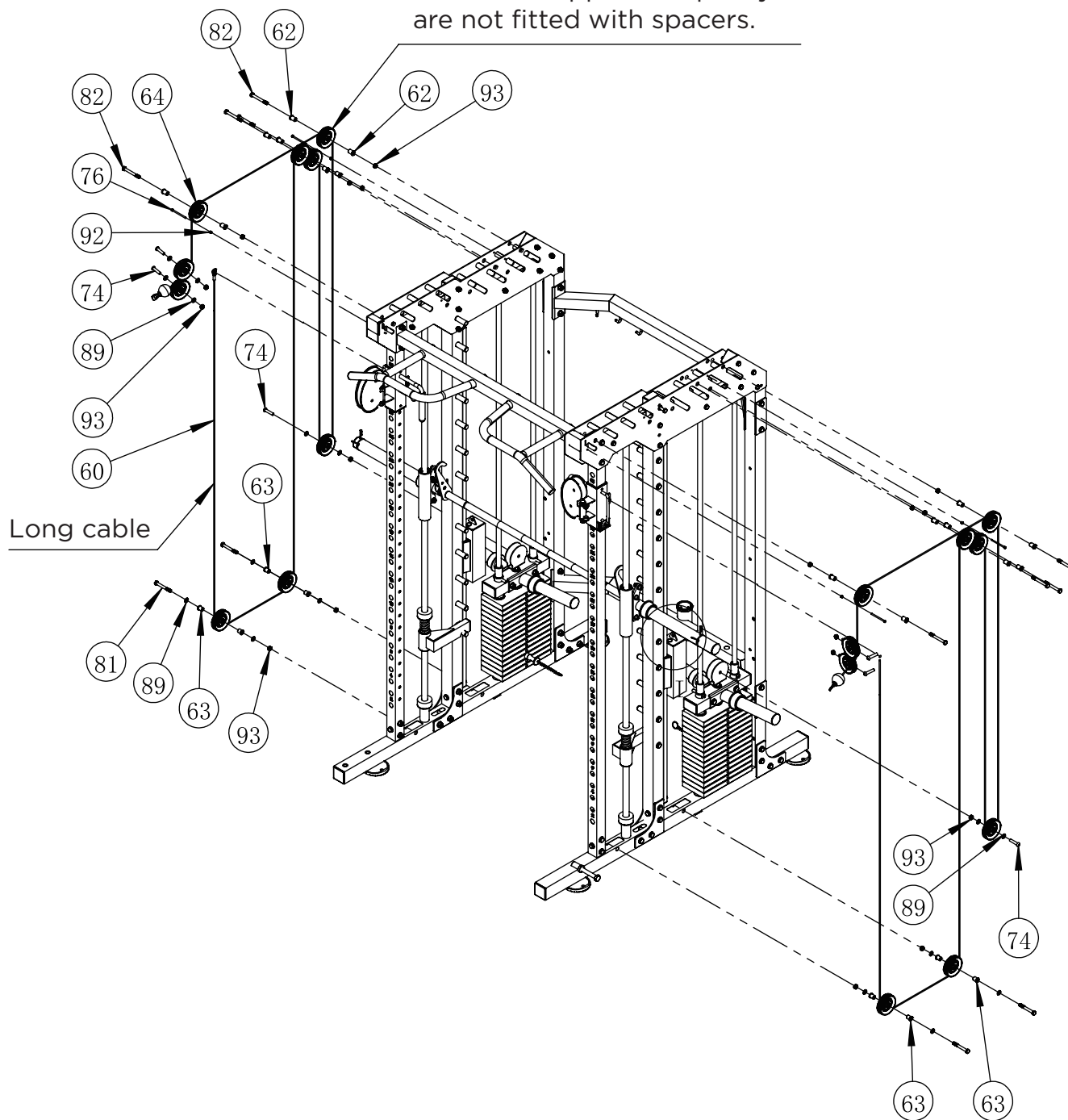
P-SMG26

SMITH MULTI GYM

# ASSEMBLY FOUR

POWERTEC<sup>®</sup>

Note : The upper four pulleys are not fitted with spacers.



Do Not Fully Tighten Until Assembly Has Been Completed

P-SMG26  
SMITH MULTI GYM

# ASSEMBLY FIVE

POWERTEC<sup>®</sup>

## Step 1

Attach P-SMG26 Cable 2 No.61 to inside of the upper splint, using: Hex Bolt No.82, M10 Nut No.93, Iron-based powder set No.62,  $\Phi$ 89 Pulley Group No.64.

## Step 2

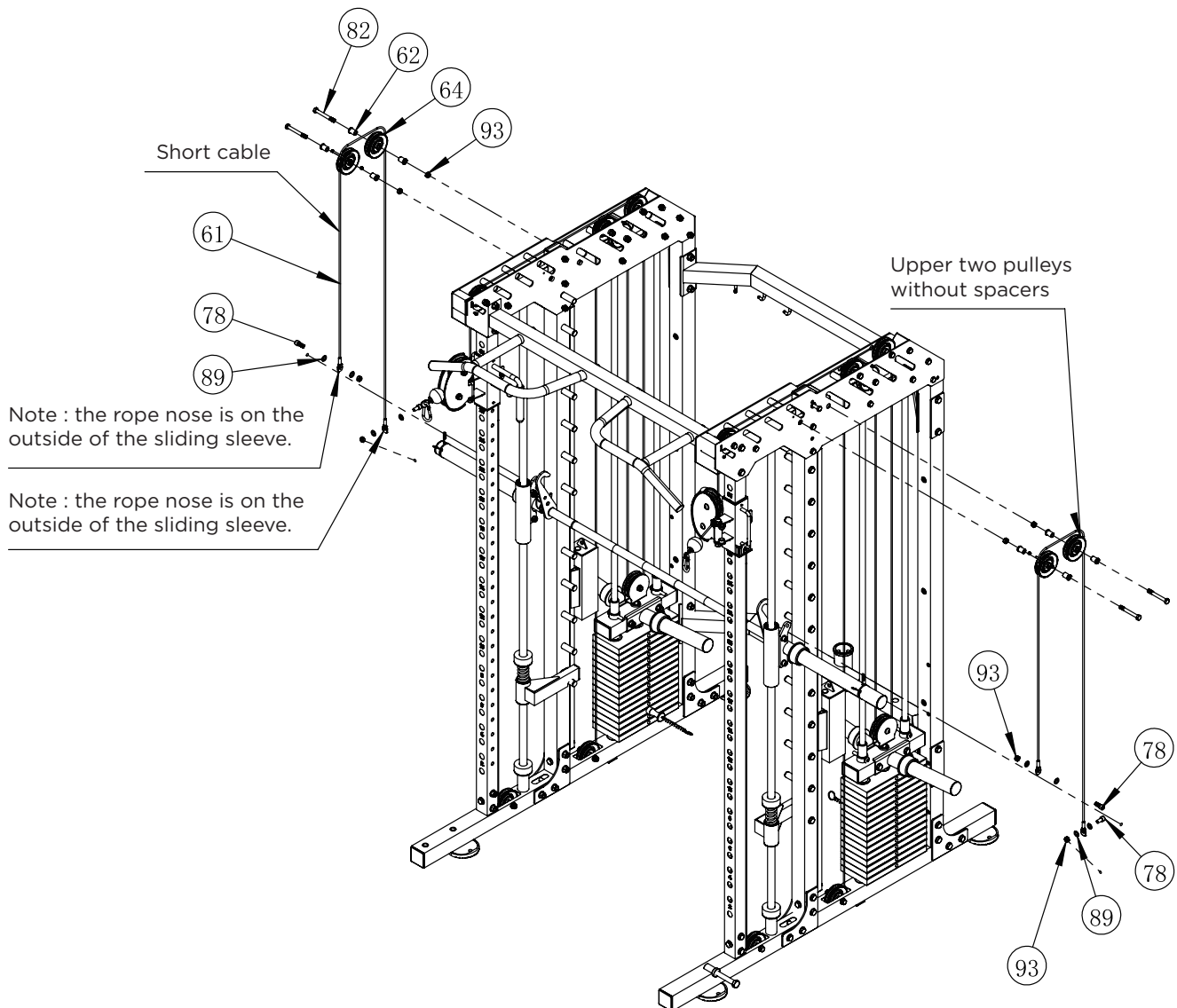
Fix the rope nose at one end of the P-SMG26 Cable 2 No.61, to the Left Connection Part Assembly No.19, Right Connection Part Assembly No.20 with Flat Head Cap Screw M10X25 No.78,  $\phi$ 10 Flat Washer No.89, M10 nut No.93. (Using S=8 Allen wrench)

## Step 3

Fix the rope nose at the other end of P-SMG26 Cable 2 No.61 to Sub Weight Plates Assembly No.31.

Using: Flat Head Cap Screw No.78,  $\Phi$ 10 Flat Washer No.89, M10 Nut No.93.

(Using S=8 Allen wrench)



Do Not Fully Tighten Until Assembly Has Been Completed

P-SMG26  
SMITH MULTI GYM

# ASSEMBLY SIX

## Step 1

Attach Barbell rack assembly No.30 to Left Rear Column Assembly No.3 and Right Rear Column Assembly No.4.

Using: Hex Bolt No.80,  $\Phi$ 10 Flat Washer No.89.

## Step 2

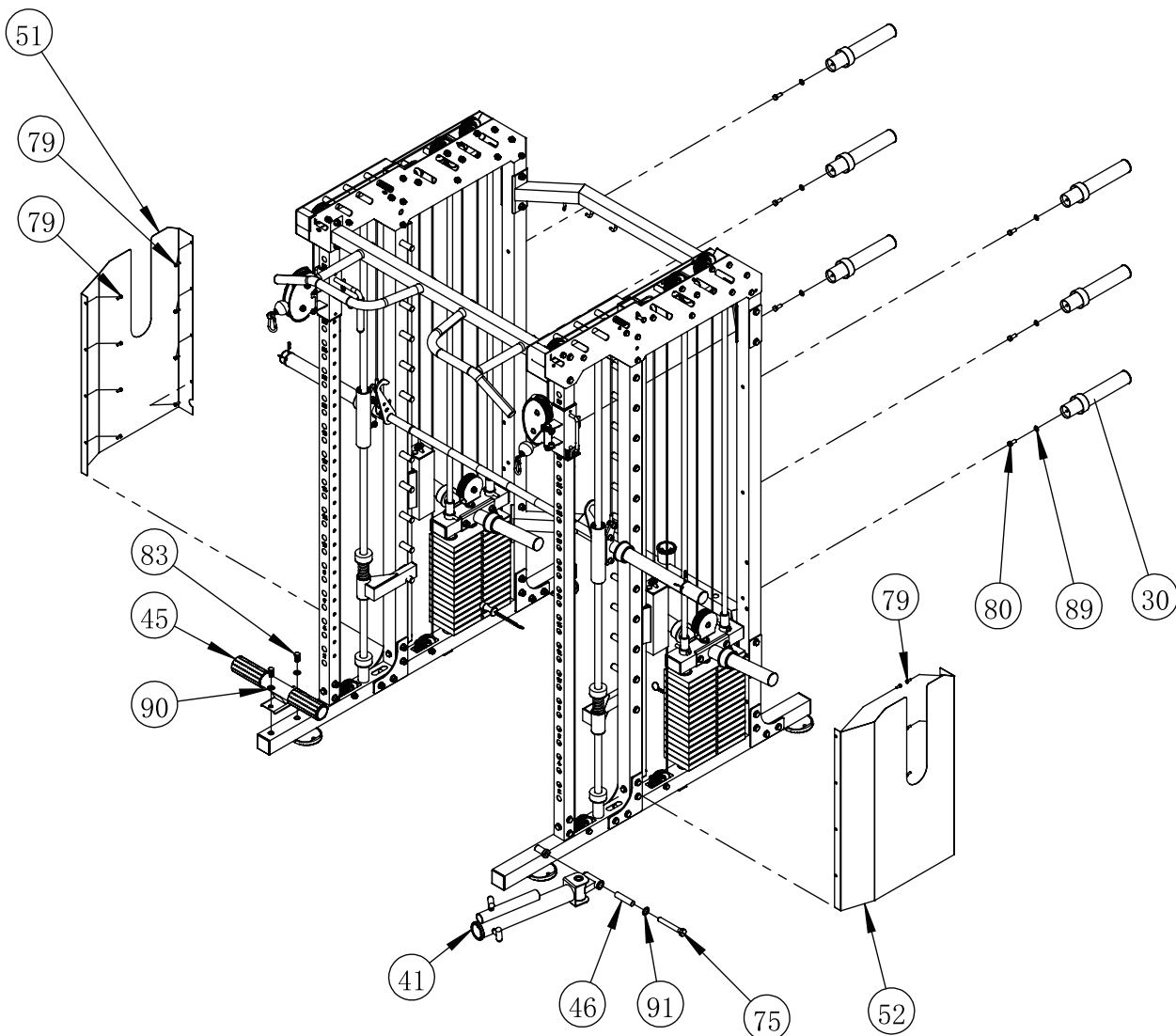
Attach the Left Shield No.51 and Right Shield No.52 to the main frame.

Using: Hex Bolt M6 $\times$ 16 No.79.

## Step 3

Attach Casing Pipe No.46 to Barbell Rowing Attachment No.41, fix to Right Bottom Support Assembly No.2.

Using: Hex Bolt No.75,  $\Phi$ 16 Flat Washer No.91.



Do Not Fully Tighten Until Assembly Has Been Completed

P-SMG26

SMITH MULTI GYM

# ASSEMBLY SEVEN

## Step 1

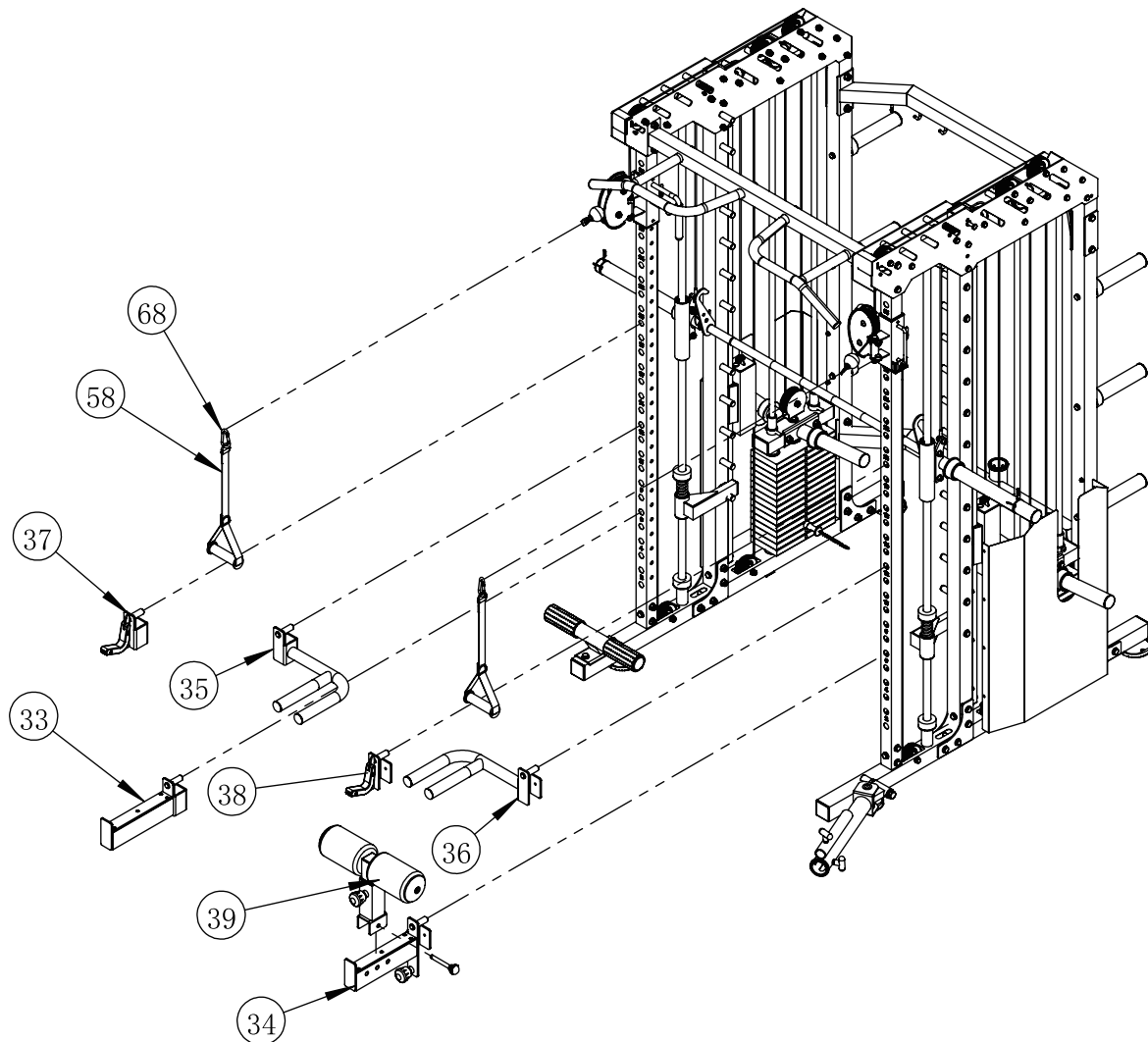
Attach Left bumper Assembly No.33 and Right bumper Assembly No.34, Left Parallel Bar Assembly No.35 and Right parallel bar Assembly No.36, Left hook Assembly No.37 and Right hook Assembly No.38 to Left Sliding Frame Assembly No.26 and Right Sliding Frame Assembly No.27 separately.

## Step 2

Unplug the round head pin of the Front Knee Assembly No.39, then attach to the Right bumper Assembly No.34, Secure the column with a round head pull pin.

## Step 3

Attach Pull Handle No.58, to the rope nose of P-SMG26 Cable 1 No.60, using Gourd Hook No.68.



Do Not Fully Tighten Until Assembly Has Been Completed

P-SMG26

SMITH MULTI GYM

POWERTEC®

# ASSEMBLY EIGHT

## Step 1

Attach Poster Support Frame Assembly No.8 to Upper Rear Connection Assembly No.5.

Using: Hex Bolt No.83,  $\Phi 12$  Flat Washer No.90.

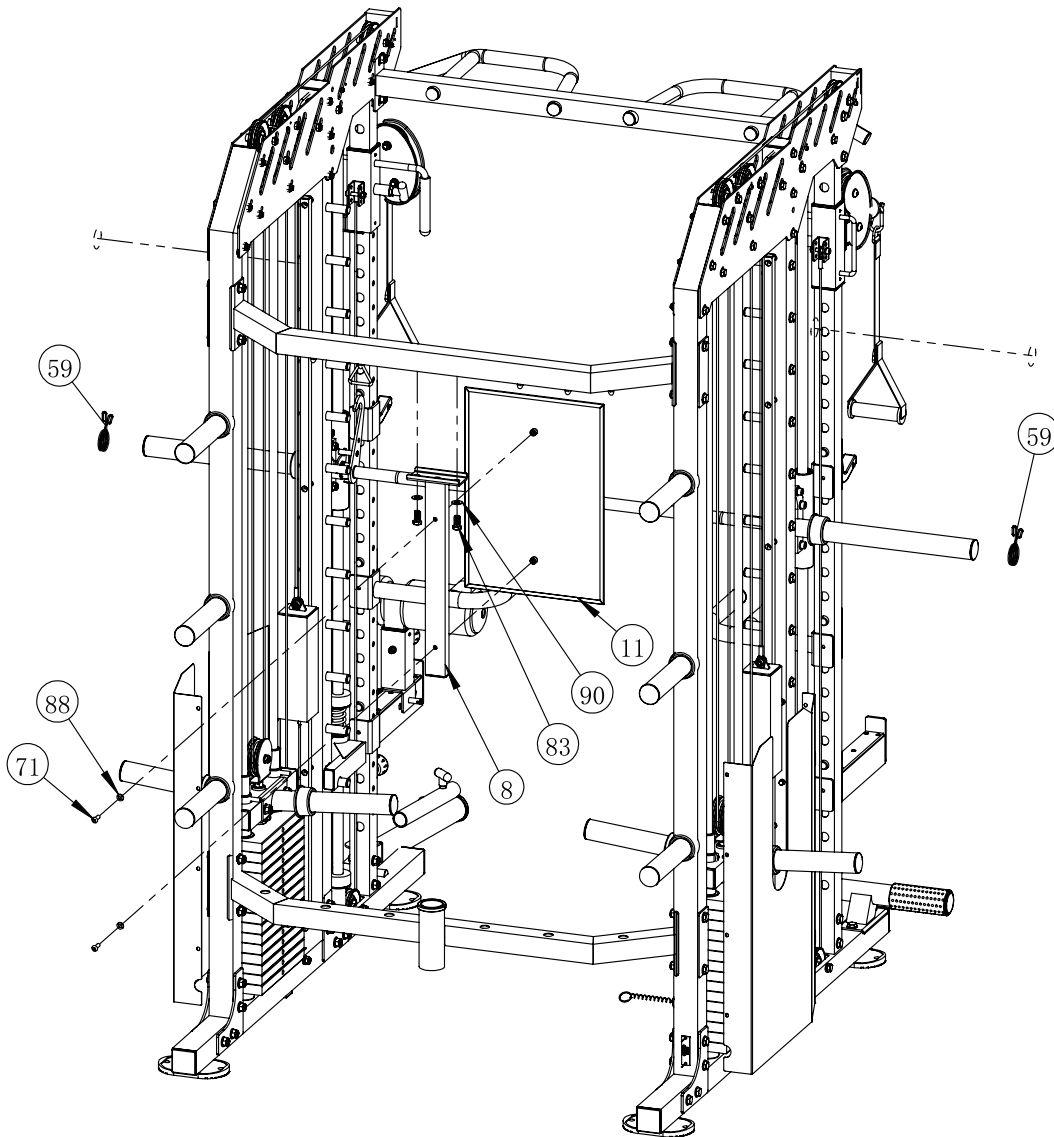
## Step 2

Attach Display Board Assembly Welding No.11 to Poster Support Frame Assembly No.8,

Using: Button Head Cap Bolt No.71,  $\Phi 8$  Flat Washer No.88. (Using S=5 Allen wrench)

## Step 3

Attach Butterfly Clip No.59 to Barbell Rack Assembly No.25.



POWERTEC<sup>®</sup>

Do Not Fully Tighten Until Assembly Has Been Completed

P-SMG26

SMITH MULTI GYM

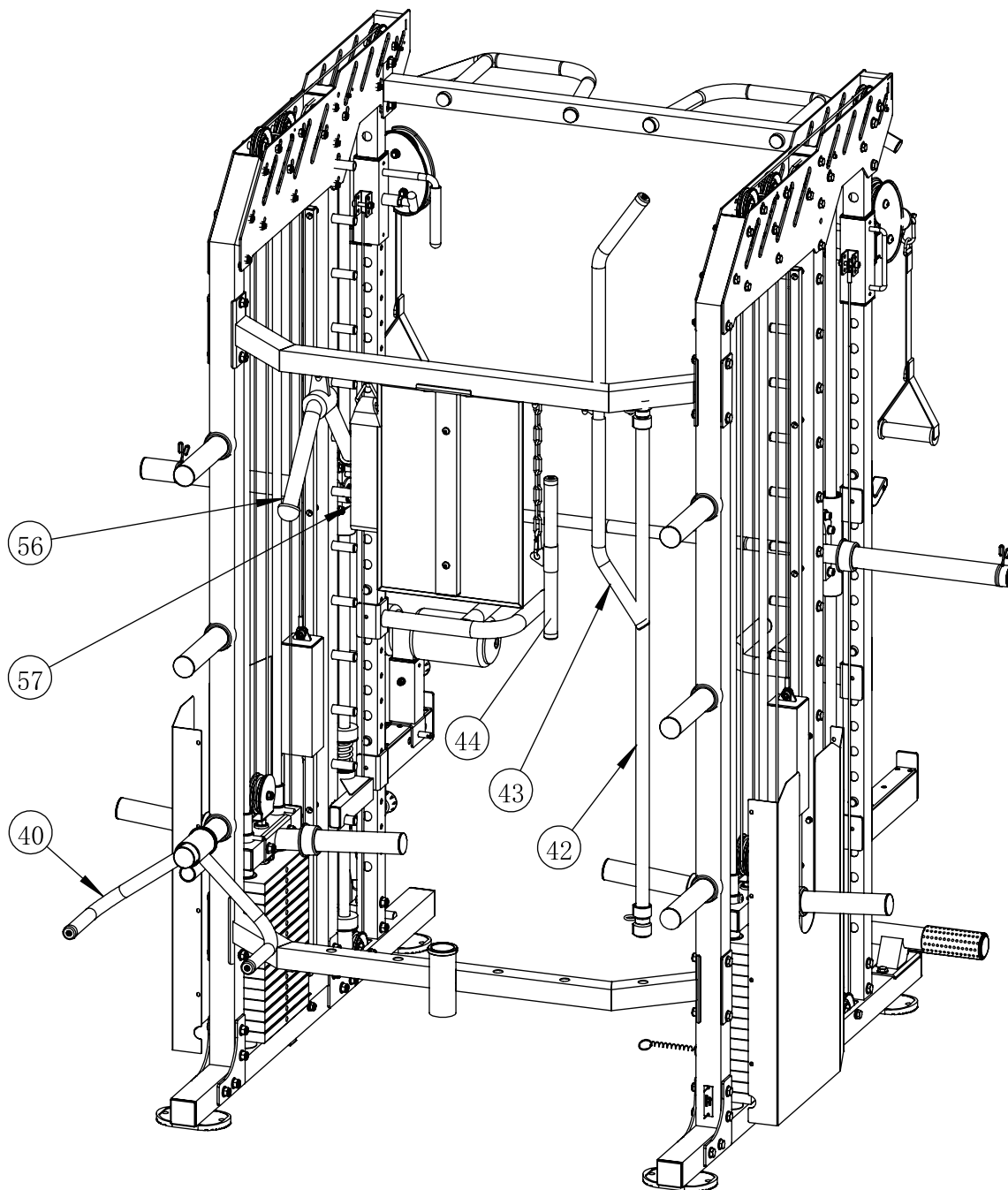
# ASSEMBLY NINE

## Step 1

Attach the High Pull Tube Assembly No.42, High Tie Rod Assembly No.43, Low Pull Tube Assembly No.44, Ring Plate No.53, Foot Pull No.57 to the hook of Upper Rear Connection Assembly No.5.

## Step 2

Attach the Rowing Grip Attachment Assembly No.40 to the barbell tube on the rear of the main frame.



POWERTEC®

Do Not Fully Tighten Until Assembly Has Been Completed

P-SMG26

SMITH MULTI GYM

# WARRANTY

Serial No. \_\_\_\_\_

Thank you for purchasing one of Powertec's products.

Powertec warrants that the Product you have purchased is free from defects in materials and workmanship.

Powertec offers a Lifetime Warranty on Structural Frame.(Excludes Surface Finish).  
5 year warranty on Moving Frames (Press Arms and other unspecified moving components).  
Two year warranty on Components (Bearings, Locking Pins, Pulleys, Cables, Slide Rods).  
One year warranty on Pads, Grips and other unspecified parts.

- All parts are shipped free of charge for first 90 days of date of purchase.
- Warranty is to original purchaser only (excluding dealer). Warranty is not Transferable in the event you sell the product.
- Warranty claims are subject to inspection and are voided if equipment shows Signs of abuse or alterations made other than the ones recommended by Powertec.
- Missing parts must be reported within 30 days from receipt of unit(s).
- Proof of purchase is required; your sales receipt must show date of purchase.
- For more information on the warranty or to obtain warranty service, please contact The appropriate Powertec Customer Service Department in the USA or Europe.

Powertec Inc. USA  
6301 Alondra Blvd.,  
Paramount, CA 90723- USA

Phone: (800) 250-6665  
E-mail: [service@powertec.com](mailto:service@powertec.com)

Powertec Europe  
2 rue d'Aquitaine  
68390 Sausheim - France

Phone: + 33(0) 6 43 592 803  
E-mail: [contact@powertec-europe.fr](mailto:contact@powertec-europe.fr)

Thank you for giving us the opportunity to fulfill your strength and fitness needs.



## Customer Warranty Information Sheet

Last Name: \_\_\_\_\_ First Name: \_\_\_\_\_

Company: \_\_\_\_\_

Street Address: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_ Zip Code: \_\_\_\_\_

Daytime Telephone No: \_\_\_\_\_ Alternate Telephone No. \_\_\_\_\_

E-Mail: \_\_\_\_\_ Date of Purchase: \_\_\_\_\_ Purchase Price: \_\_\_\_\_

Dealer Name and Address: \_\_\_\_\_

Model Name & Code: \_\_\_\_\_ Optional: Male / Female: \_\_\_\_\_ Age: \_\_\_\_\_ Occupation: \_\_\_\_\_

POWERTEC IS NOT LIABLE IF THE TRAINER SHOULD INJURE THEMSELVES WHILE USING POWERTEC EQUIPMENT OR WHILE PERFORMING THE TRAINING ROUTINE



POWERTEC INC.  
6301 Alondra Blvd.,  
Paramount, CA 90723  
USA  
Phone:(800)250-6665

service@powertecfitness.com  
www.powertecfitness.com

POWERTEC EUROPE  
2 rue d'Aquitaine  
68390 Sausheim – France

Phone: +33 (0)6 43 592 803  
E-Mail: contact@Powertec-europe.fr

Return Warranty Registration Card to Appropriate Powertec Address:



---

---

---

Place  
Stamp  
Here



---

---

---

